



Indorama Polymers Public Company Limited

Head Office: 75/102 Ocean Tower 2, 37th Floor, Soi Sukhumvit 19, Asoke, Bangkok 10110, Thailand
Tel: +662 661 6661 / Fax: + 662 661 6664
www.indoramapolymers.com

Factory:

72 Moo 11, Bang-ngha Thaklong Road, T. Kaosamorkorn, Amphur Tawung, Lopburi 15180.

Sales Specifications

Product: Polyethylene Terephthalate (PET) Polymers - Copolymer

RAMAPET S1

Property	Unit	Value	Test Method
Intrinsic Viscosity	dl/g	0.84 ± 0.02	IR-001 (Ubbelohde Viscometer)
Acetaldehyde	ppm	1 Max.	IR-002 (Gas Chromatograph)
Melting point	°C	247 ± 2	IR-003 (Differential Scanning Calorimeter)
Color b		-1.5 ± 1.5	IR-004 (CIE Lab)
Crystallinity	%	50 Min	IR-005 (Density Gradient Column)
Moisture content (when packed)	wt %	0.2 Max.	IR-006 (Gravimetric Method)
Chips/gm	pieces	60 ± 5	IR-007 (Weighment Method)

Description

RAMAPET S1 is a high intrinsic viscosity food grade PET copolymer resin that is designed for CSD container market. The resin offers enhanced barrier properties on gas permeability through the bottle surfaces.

Suitable for CSD / Aerated water for tropical conditions, APET sheet, Beer and Agrochemical application. It is also suitable for heat set blow molding that is used for warm fill applications.

RAMAPET S1 resin is considered safe for food packaging applications based upon compliance with FDA regulation 21 CFR Section 177.1630, EC regulation 90/128/EEC and Coneg (Heavy metals) regulations.

Warranty

Indorama warrants that its products will comply with the specifications and related regulatory compliance detailed in its publications. No other warranty, either expressed or implied regarding the suitability of the product for any particular purpose is made. The buyers are expected to make their own determination about the safety, health, environmental protection and suitability of use for their intended purpose. No warranty is made of the merchantability or fitness of any product and nothing herein waives any of the seller's conditions of sale.