

SPECIFICATION
KÖKSAN PET
BOTTLE GRADE K-084

Property	Unit	Value	Test Method
Intrinsic Viscosity	dL/g	0,84 ± 0,02	ASTM D-4603-03
Acetaldehyde Content	ppm	max. 1	ASTM F-2013-01
Color L*		min. 90	ASTM E-313
b*		max. (+1)	
Melting Point	°C	245 ± 2	DIN 53765
Moisture Content	%	max. 0,2	DIN 51777 Part 2 (09/74)
Chip Size	g/100 chips	1,6 ± 0,2 Spherical	
Fines	ppm	max. 100	

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REMARK: The above results confirm to our specification for type K-084.

All above mentioned results are based on KÖKSAN Laboratory conditions and its analytical methods shown. Any other/different analysis methods or conditions may give other/different values. KÖKSAN material will be accompanied by its Certificate of Analysis, with the relative representative average values of specified method/results.

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